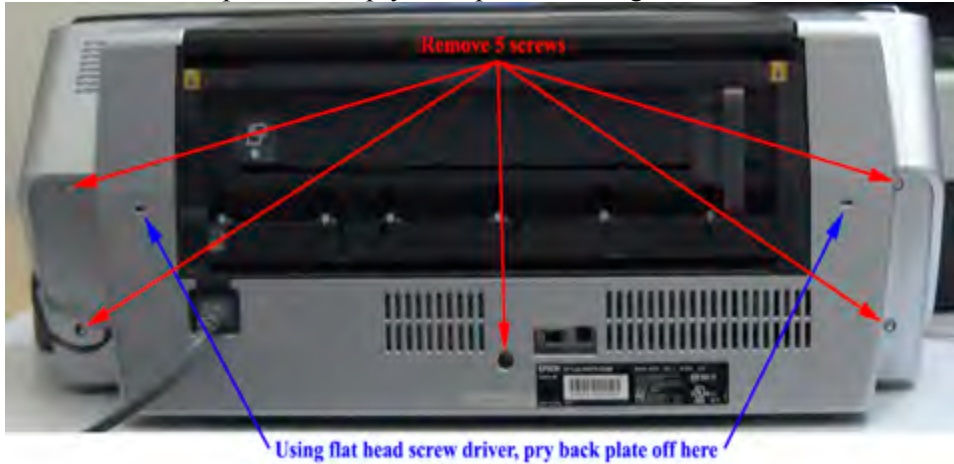


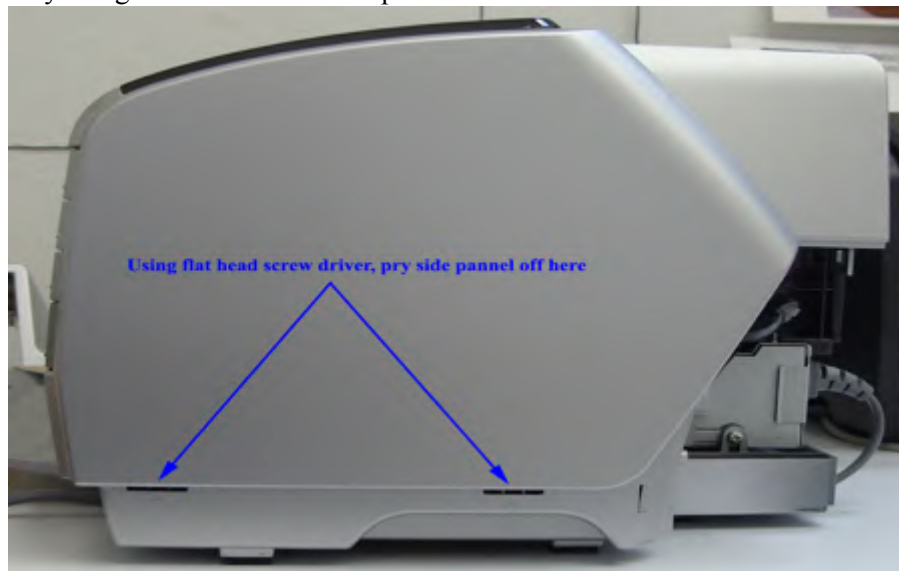
Waste Ink Bottle Instillation

Note- the photos below are specific to the R2400 model printer, but the same basic guidelines can be followed for any Epson desktop printer model. Some models have two waste ink tubes, others only have one- two tubes are included with the waste ink bottle kit and can be separated for the models that only require one.

1. Remove five screws from back of printer then pry back plate off using flat screwdriver as shown below.



2. Pry side panel off by using flat screw driver to open tabs shown below



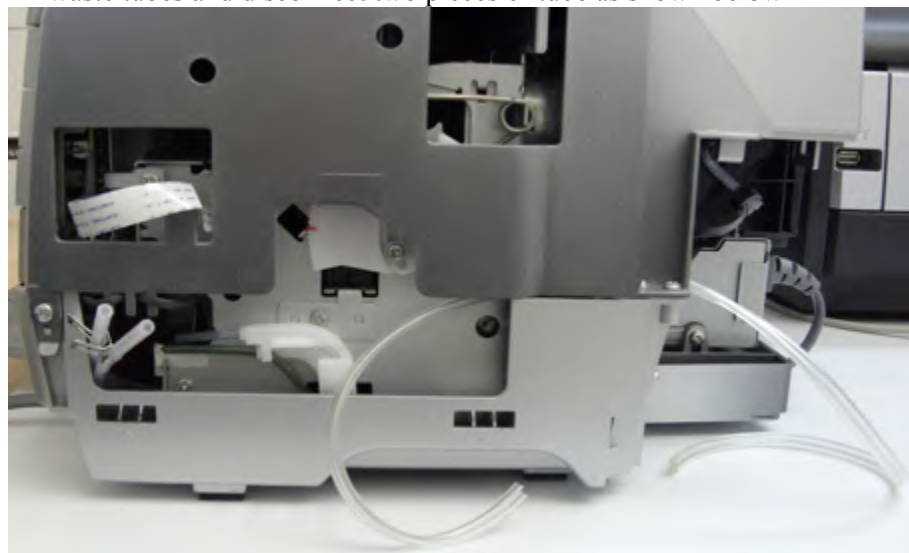
3. Locate ink waste tubes. Larger/soft tubes on left come from capping station and connect to smaller tubes on right to drain ink into bottom of the printer.



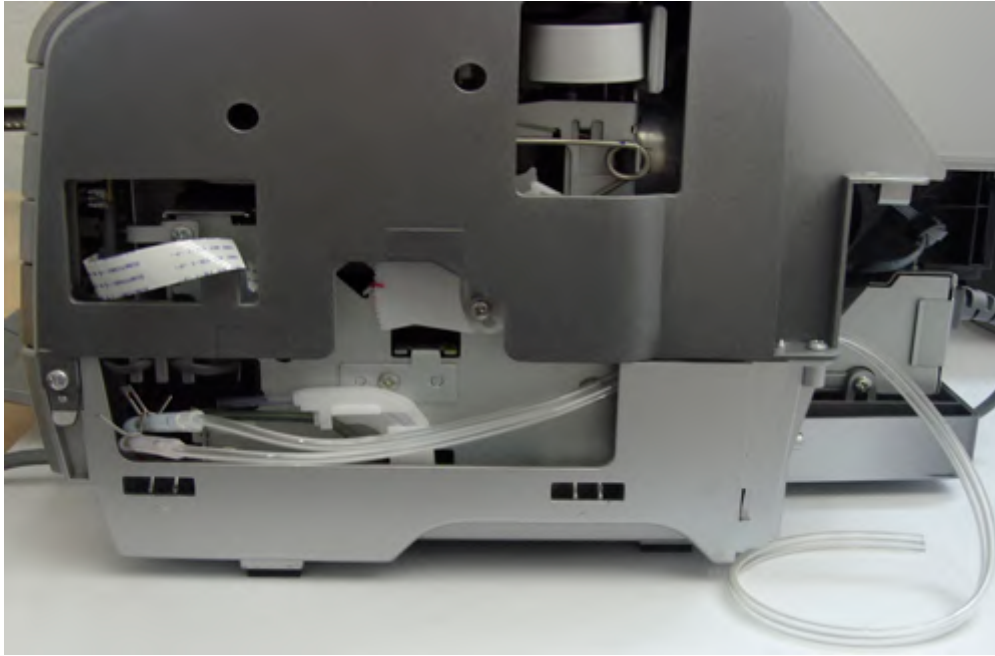
4. Feed long tube thru printer from side to back as shown below



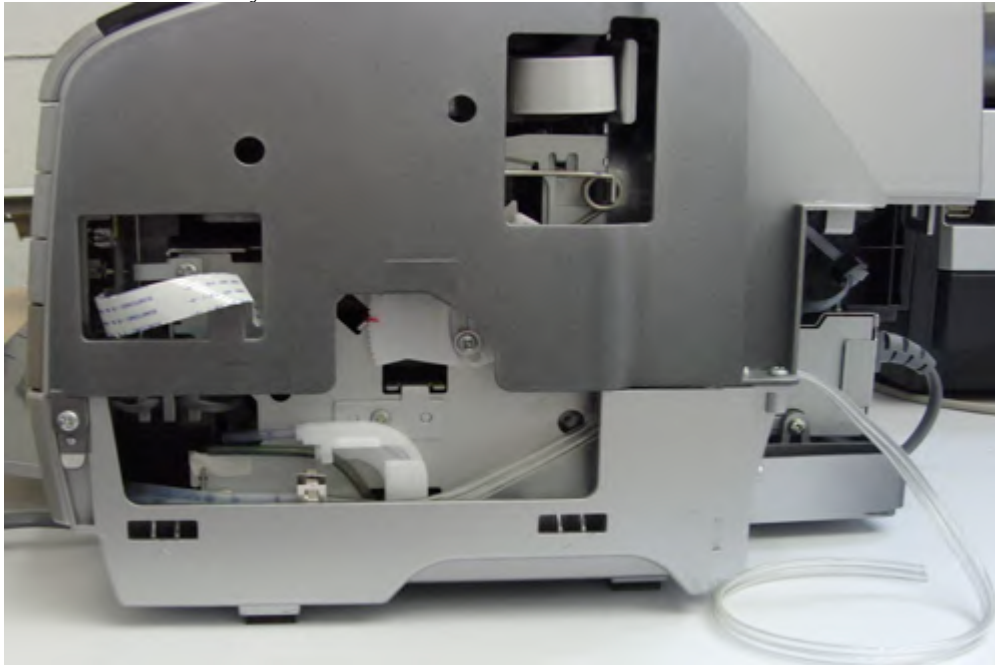
5. Open clamps on ink waste tubes and disconnect two pieces of tube as shown below



6. Slide long waste tubes into left waste tubes in printer. Slide long waste tubes into printer's waste tubes about 1cm then slide and close clamps over tube connections for a tight connection.



7. Tuck tubes down and out of the way



8. Feed tubes thru rear vent holes (1400 shown below)- make sure to not pull the tube fittings apart



9. Reattach side and rear panels of printer. Slide waste ink tubes into waste ink bottle top. To avoid spilling, we recommend securing the bottle to the printer using tape or Velcro. Make sure to check the waste ink level frequently and empty when needed to avoid overflow.



10. When the printer's waste ink sensor goes off (alternately flashing paper and ink lights and the printer won't do anything), you can reset the sensor yourself by running the Adjustment Program (Windows only) found here: http://www.2manuals.com/product_info.php?manufacturers_id=10&products_id=1149